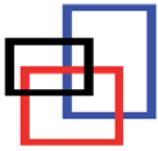
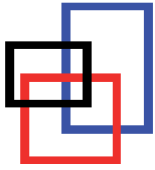


SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE							CUTTING THICKNESS (Inch)			
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	0.03"	0.035"	Aluminum	CRS	Stainless steel
Circle	0.040					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.063				2		1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.074				2	4					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.086	TC 2020			1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.089					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.094			1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.101			2							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.107			1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.113			2			2	2			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.120			2		1		1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.125	TC2020,200				1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.131			1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.137	TC2020			2	1		2			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.139			1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.140	TC2020,200			1						0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.143	TC2020					2				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.149							1			0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.156	TC2020,200			1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.161			1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.166	TC2020,200			1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.169							3			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Circle	0.171							1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Circle	0.177			2	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.180	TC2020				1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.187	TC2020				1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.188			1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.189	TC2020,200				1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.190			1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.194	TC2020			2	1	1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.198	TC2020			2	1	1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.203	TC2020			1						0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.205					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.211					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.213	TC2020,200			1	1	1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.216					1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.219	TC2020,200						1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Circle	0.221					2					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.229					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.236	TC2020,200			2			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.244					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.250	TC200				1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.257	TC2020			1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.266			1	1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.271	TC2020				1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.277					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.281	TC2020			1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.285	TC2020			1	1	1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.290					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.291					3		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.295					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.313	TC200					1				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.324					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.328					1	2				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.332	TC2020				1	1				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.344	TC2020,200			1						0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.346					2					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.358					1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121

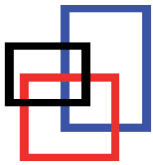


Regular Shape/Punch Tool

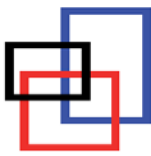
SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE								CUTTING THICKNESS (Inch)			
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	.030"	.035"	Aluminum	CRS	Stainless steel	
Circle	0.360	TC2020				1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.375	TC2020,200			1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.391				1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.393	TC2020			1		1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.406	TC2020			1	1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.413	TC2020,200			1		1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.415					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.426					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.427					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.438				1		1	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.450						2		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.453							2				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.469				1	1	1	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.485						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.500				1	1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.515				2	2						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.531				1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.547					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.551				1	1	2	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.560					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.563				1		1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.570				1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	0.594				1		1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.600						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.610						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.625				1	1	2	2				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.640					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.650					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.656							1				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.675						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.687						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.688				1		1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.719											0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.750				1	1	1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.787				1	1	1	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.790						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.813				1		1	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.850						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.860				1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.875				2	2						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.885						2					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.891						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	0.906				1	1		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	0.938				1		1					0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Circle	0.968						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	0.980						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	1.000				1	2		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	1.015						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	1.030						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	1.062						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	1.095						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	1.125							1	1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	1.187				1	1		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Circle	1.250						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121



SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE								CUTTING THICKNESS (Inch)			
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	.030"	.035"	Aluminum	CRS	Stainless steel	
Circle	1.300					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	1.312					1		1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	1.350					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	1.375						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	1.500				2							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Circle	1.627					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	1.750					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	1.875							1				0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Circle	2.000						2	1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	2.119					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Circle	2.125						1	1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Circle	2.500					1		1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121

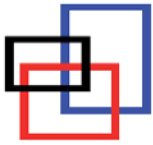


SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE								CUTTING THICKNESS (Inch)			
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	.030"	.035"	Aluminum	CRS	Stainless steel	
Square	0.125	TC2020,200					1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Square	0.166			1		1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Square	0.187	TC2020,200		1		1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.208					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.235				1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Square	0.250	TC2020			1	1	1	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	0.251					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.255	TC200		1		1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.281				1	1	1	2				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	0.328				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Square	0.335				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Square	0.375			1				1	1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.393				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Square	0.437				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	0.484				1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Square	0.505			1	1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	0.625				1				1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	0.640						2		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.750			1	1				1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	0.800			1		1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	0.875				1				1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	1.000				1				1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	1.375				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Square	1.500					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Square	2.000					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121

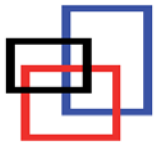


**Regular Shape/Punch Tool**

SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE								CUTTING THICKNESS (Inch)			
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	.030"	.035"	Aluminum	CRS	Stainless steel	
Obround	0.094 x 0.188					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.094 x 0.300					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.100 x 0.400					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.100 x 1.000				1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Obround	0.100 x 1.200					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.100x 2.500					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.125 x 0.218				2							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Obround	0.125 x 0.375					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.125 x 0.500				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.125 x 0.875					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.125 x 2.200					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.147 x 0.194				1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Obround	0.156 x 0.218											0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.156 x 0.375				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.156 x 0.75				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.170 x 0.375					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.187 x 0.250				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.187 x 0.375				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.187 x 0.437							1	1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.187 x 0.750				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.187 x 1.000				2							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Obround	0.187 x 2.000					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.188 x 0.888					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.196 x 0.315					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.200 x 1.910					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.203 x 0.468					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.203 x 1.203					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.218 x 0.281							1	1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.218 x 0.375				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.218 x 0.500				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.250 x 0.307				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Obround	0.250x 0.375				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Obround	0.250 x 0.437				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Obround	0.250 x 0.450					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.250 x 0.625				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Obround	0.250 x 1.000					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.250 x 2.750					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.263 x 0.550							1	1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.266 x 0.500				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.281 x 0.437				1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Obround	0.312 x 0.553					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.312 x 0.984				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.327 x 0.406								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Obround	0.328 x 0.984				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.375 x 0.625				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Obround	0.375 x 2.829								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Obround	0.410 x 0.630								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Obround	0.420 x 0.660							1				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.420 x 1.750					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Obround	0.437 x 2.000								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Obround	0.438 x 0.750								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Obround	0.438 x 2.000					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Obround	0.136x0.250				2									

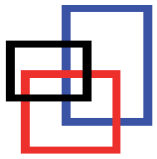


SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE							CUTTING THICKNESS (Inch)					
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	.030"	.035"	Aluminum	CRS	Stainless steel		
Rectangle	0.040 x 0.300	TC2020	1	1	2		1	1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.040 x 0.400					1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Rectangle	0.040 x 0.500				1	1							0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Rectangle	0.052 x 0.200				2	1							0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Rectangle	0.055 x 0.300												0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Rectangle	0.063 x 0.500					1	1		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.066 x 0.500								1				0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rectangle	0.072 x 0.316					1	1		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.072 x 0.375					1	1		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.080 x 1.000						1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Rectangle	0.090 x 0.188					1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Rectangle	0.090 x 0.550						1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rectangle	0.100 x 0.250								1				0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Rectangle	0.100 x 2.750					1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.112 x 0.600					1			1				0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Rectangle	0.120 x 0.240									1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rectangle	0.122 x 0.600					1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.125 x 0.500	TC2020		1	1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059	
Rectangle	0.125 x 1.000				1		2		1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rectangle	0.125 x 2.000					1	1		1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.126 x 0.251						1		1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rectangle	0.138 x 0.220						1		1				0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rectangle	0.140 x 0.300					1	1						0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059
Rectangle	0.150 x 0.625						1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Rectangle	0.150 x 1.050									1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rectangle	0.156 x 0.500					1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.156 x 1.000					1			1				0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.157 x 0.315									2			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rectangle	0.170 x 0.385									1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rectangle	0.178 x 0.312						1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Rectangle	0.178 x 0.626						1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rectangle	0.187 x 0.312					1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.187 x 1.000					1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.215 x 0.250					1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121
Rectangle	0.220 x 0.710						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.225 x 2.450					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059	
Rectangle	0.236 x 0.750				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.245 x 0.385								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121	
Rectangle	0.245 x 0.52				1	2			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.250 x 0.438						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.250 x 1.000				1	1				1		0.015 TO 0.090	0.017 TO 0.074	0.018 TO 0.059	
Rectangle	0.250 x 2.101						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.250 x 2.750				1	1			1	2	2	0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.286 x 2.750					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.313 x 2.750						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059	
Rectangle	0.330 x 1.430						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.375 x 0.500						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.375 x 0.750						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.375 x 1.180					1	1			1		0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.376 x 1.251											0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059	
Rectangle	0.475 x 0.875				1			1	1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.562 x 0.875						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.634 x 1.759								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121	
Rectangle	0.687 x 0.875				1	1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.695 x 0.795						1					0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059	
Rectangle	0.800 x 1.000								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121	
Rectangle	0.820 x 2.100					1			1			0.015 TO 0.250	0.017 TO 0.134	0.018 TO 0.121	
Rectangle	0.875 x 1.125						1		1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121	
Rectangle	0.432x2.069					1									



Regular Shape/Punch Tool

SHAPE	SIZE IN	MULTI TOOL	DIE CLEARANCE								CUTTING THICKNESS (Inch)			
			.002"	.004"	0.006"	0.010"	0.012"	0.020"	.030"	.035"	Aluminum	CRS	Stainless steel	
Rounded Rectangle	0.118 x 0.433, R 0.031				1							0.015 TO 0.063	0.017 TO 0.047	0.018 TO 0.036
Rounded Rectangle	0.118 x 0.630, R 0.031								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rounded Rectangle	0.255 x 2.575, R 0.063								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rounded Rectangle	0.580 x 0.940, R 0.031					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rounded Rectangle	0.730 x 1.539, R 0.250					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059
Rounded Rectangle	0.787 x 1.103, R 0.157					1			1			0.080 TO 0.250	0.059 TO 0.134	0.048 TO 0.121
Rounded Rectangle	0.900 x 1.200, R 0.234								1			0.100 TO 0.250	0.104 TO 0.134	0.063 TO 0.121
Rounded Rectangle	1.351 x 1.473, R 0.065					1						0.080 TO 0.090	0.059 TO 0.074	0.048 TO 0.059



**TOOL / DIE SUMMARY**

<b>Shape</b>	<b>Tool</b>	<b>Die</b>
Circle	122	251
Square	25	63
Obround	52	98
Rectangle	58	131
Rounded rectangle	8	10
Custom	113	113
<b>TOTAL</b>	<b>378</b>	<b>666</b>

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Number	Type	Description	Number	Type	Description
800	CUTTING	"[ ]" Ø0.166" X 0.188" KEY SLOT	840	CUTTING	DIAMOND "<->": 0.05" X 0.35"
903	CUTTING	"[ ]" 1.185" X .465" BELT CLIP BLANK	101	FORMING	DIMPLE: 2.362 X 2.242 X H0.059 [↓ TOP DOWN]
004	FORMING	10-32 EXTRUSION [↑ BOTTOM UP]	123	FORMING	DIMPLE: ID0.312" OD0.770" H0.20" [↑ BOTTOM UP]
300	FORMING	6-32 EXTRUSION [↑ BOTTOM UP]	915	FORMING	DIMPLE: ID0.480" OD0.810" H0.16" [↑ BOTTOM UP]
003	FORMING	8-32 EXTRUSION [↑ BOTTOM UP]	2058	FORMING	DIMPLE: ID0.480" OD0.960" H0.25" [↑ BOTTOM UP]
530	CUTTING	BANANA: I.R. 0.886" / O.R. 1.102"	129	FORMING	DIMPLE: ID0.570" OD0.880" H0.14" [↓ TOP DOWN]
531	CUTTING	BANANA: I.R. 1.220" / O.R. 1.437"	128	FORMING	DIMPLE: ID0.570" OD1.020" H0.18" [↓ TOP DOWN]
532	CUTTING	BANANA: I.R. 1.625" / O.R. 2.000" (85°)	910	FORMING	DIMPLE: ID1.040" OD1.450" H0.10" [↑ BOTTOM UP]
103	CUTTING	BANANA: I.R. 2.820" / O.R. 2.945"	120	FORMING	DIMPLE: ID1.125" OD1.625" H0.20" [↓ TOP DOWN]
802	CUTTING	BANANA: I.R. 2.940" / O.R. 3.065"	4131	CUTTING	Dumbell Slot (37.95 x 6.2)mm "[ ]=[ ]"
1006	CUTTING	BANANA: I.R. 4.281" / O.R. 4.719"	170	CUTTING	HALF OBRROUND: 0.17X0.357 "[ ]"
122	FORMING	BEAD: 0.680" X 0.350" X H.10" [↑ BOTTOM UP]	770	CUTTING	HALF OBRROUND: 0.25X0.75 "[ ]"
895	FORMING	BEND DIMPLE [↑ BOTTOM UP]	125	FORMING	HALF SHEAR: Ø0.125" [↑ TOP DOWN]
795	FORMING	BEND DIMPLE [↓ TOP DOWN]	187	FORMING	HALF SHEAR: Ø0.187" [↓ TOP DOWN]
127	FORMING	CENTER PUNCH: [↑ BOTTOM UP]	902	CUTTING	HEART MARKER ♥ 1.050" X 0.517"
124	FORMING	CENTER PUNCH: [↓ TOP DOWN]	037	CUTTING	HEXAGON: 0.468", Ø0.541"
996	CUTTING	CLUSTER: 4 HITS - SQ 0.251; 0.680" SPACING	911	FORMING	K.O.: DOUBLE ID 0.870" OD 1.080" [↑ BOTTOM UP]
992	CUTTING	CLUSTER: 5 HITS - Ø 0.074; 0.250" SPACING	901	FORMING	K.O.: DOUBLE ID 0.875" OD 1.125" [↑ BOTTOM UP]
991	CUTTING	CLUSTER: 5 HITS - Ø 0.156; 0.500" SPACING	907	FORMING	K.O.: DOUBLE ID 1.094" OD 1.375" [↑ BOTTOM UP]
993	CUTTING	CLUSTER: 5 HITS - Ø 0.171; 0.500" SPACING	975	FORMING	K.O.: SINGLE Ø0.500" [↑ BOTTOM UP]
990	CUTTING	CLUSTER: 5 HITS - Ø0.156; 0.437" SPACING	978	FORMING	K.O.: SINGLE Ø0.875" [↓ TOP DOWN]
114	FORMING	C'SINK: I.D. 0.088" O.D. 0.373", 100° [↑ TOP DOWN]	007	FORMING	LANCE .130WX.220HX.232LTX.680LB [↑ BOTTOM UP]
115	FORMING	C'SINK: I.D. 0.100" O.D. 0.228", 100° [↓ TOP DOWN]	118	FORMING	LANCE .170WX.160HX.211LTX.557LB [↑ BOTTOM UP]
070	FORMING	C'SINK: I.D. 0.100" O.D. 0.250", 120° [↑ TOP DOWN]	748	FORMING	LOUVER: 2.00LX.40WX.25HX.125GAP [↑ BOTTOM UP]
110	FORMING	C'SINK: I.D. 0.110" O.D. 0.255", 90° [↑ TOP DOWN]	748	FORMING	LOUVER: 2.00LX.40WX.25HX.15GAP [↑ BOTTOM UP]
100	FORMING	C'SINK: I.D. 0.125" O.D. 0.225", 82° [↑ TOP DOWN]	748	FORMING	LOUVER: 2.00LX.40WX.25HX.20GAP [↑ BOTTOM UP]
080	FORMING	C'SINK: I.D. 0.125" O.D. 0.280", 120° [↑ TOP DOWN]	749	FORMING	LOUVER: 2.36LX.50WX.25HX.15GAP [↑ BOTTOM UP]
111	FORMING	C'SINK: I.D. 0.150" O.D. 0.375", 90° [↑ TOP DOWN]	997	FORMING	MARKER: BEND LINE 0.550" "-" [↓ TOP DOWN]
880	FORMING	C'SINK: I.D. 0.162" O.D. 0.280", 82° [↑ TOP DOWN]	995	FORMING	MARKER: BEND LINE 1.072" "-" [↑ BOTTOM UP]
090	FORMING	C'SINK: I.D. 0.170" O.D. 0.350", 82° [↑ TOP DOWN]	313	FORMING	MARKER: WELD STUD Ø0.313" [↑ BOTTOM UP]
060	FORMING	C'SINK: I.D. 0.180" O.D. 0.343", 120° [↑ TOP DOWN]	555	FORMING	OFFSET: 0.047" DEEP [0° ↗ ↘ ↙ ↚]
020	FORMING	C'SINK: I.D. 0.187" O.D. 0.372", 82° [↓ TOP DOWN]	556	FORMING	OFFSET: 0.080" DEEP [0° ↗ ↘ ↙ ↚]
112	FORMING	C'SINK: I.D. 0.200" O.D. 0.400", 90° [↑ TOP DOWN]	005	FORMING	PART NUMBER: 2 X 10 [↑ TOP DOWN]
008	FORMING	C'SINK: I.D. 0.234" O.D. 0.343", 82° [↑ BOTTOM UP]	904	FORMING	PART NUMBER: 1X16@2.05"X0.28" [↑ BOTTOM UP]
113	FORMING	C'SINK: I.D. 0.240" O.D. 0.514", 90° [↓ TOP DOWN]	914	FORMING	PART NUMBER: 2X14@1.75"X0.6" [↑ BOTTOM UP]
050	FORMING	C'SINK: I.D. 0.266" O.D. 0.410", 82° [↑ TOP DOWN]	981	CUTTING	QUAD: FAN 1.000X1.800
010	FORMING	C'SINK: I.D. 0.390" O.D. 0.665", 82° [↓ TOP DOWN]	126	CUTTING	QUAD: R1, R1.5, R2, R2.5, r0.03
030	FORMING	C'SINK: I.D. 0.391" O.D. 0.528", 82° [↓ TOP DOWN]	413	CUTTING	RAD: R0.030 4-WAY
040	FORMING	C'SINK: I.D. 0.500" O.D. 0.665", 82° [↓ TOP DOWN]	116	CUTTING	RAD: R0.063 4-WAY
806	CUTTING	DB9: 0.816" X 0.450"	418	CUTTING	RAD: R0.125 4-WAY
998	CUTTING	DD: 0.115 X Ø0.156 "[ ]"	188	CUTTING	RAD: R0.187 CRESCENT
131	CUTTING	DD: 0.130 X Ø0.232 "[ ]"	414	CUTTING	RAD: R0.250 4-WAY
130	CUTTING	DD: 0.130 X Ø0.240 "[ ]"	433	CUTTING	RAD: R0.330 4-WAY
214	CUTTING	DD: 0.214 X Ø0.280 "[ ]"	375	CUTTING	RAD: R0.375 CRESCENT
295	CUTTING	DD: 0.295 X Ø0.410 "[ ]"	425	CUTTING	RAD: R0.394 4-WAY (R 10MM)
430	CUTTING	DD: 0.430 X Ø0.480 "[ ]"	979	CUTTING	RAD: R0.500 CRESCENT
470	CUTTING	DD: 0.470 X Ø0.505 "[ ]"	376	CUTTING	RAD: R2.000 CRESCENT
500	CUTTING	DD: 0.500 X Ø0.563 "[ ]"	415	CUTTING	RAD: R2.750 CRESCENT
520	CUTTING	DD: 0.520 X Ø0.625 "[ ]"	908	CUTTING	RECT WITH 2 CORNER RAD: 1.20"X1.12"XR0.2"
510	CUTTING	DD: 0.550 X Ø0.625 "[ ]"	876	CUTTING	RECT WITH 2 NOTCH: 1.575"X1.271" "[ ]"
502	CUTTING	DD: 0.550 X Ø0.650 "[ ]"	801	CUTTING	RECT: 0.157X0.540 SPECIAL
571	CUTTING	DD: 0.571 X Ø0.630 "[ ]"	900	CUTTING	RECT: 0.195X0.625 SPECIAL "[ ]"
625	CUTTING	DD: 0.625 X Ø0.750 "[ ]"	921	CUTTING	RECT: 0.820X0.870 WITH NOTCH & R.317 CORNER
650	CUTTING	DD: 0.650 X Ø0.750 "[ ]"	920	CUTTING	RECT: 0.920X1.640 WITH NOTCH & R.090 CORNER
669	CUTTING	DD: 0.670 X Ø0.709 "[ ]"	609	FORMING	RECT: IRREGULAR 0.162X0.750 LEFT
983	CUTTING	DD: 0.750 X Ø0.875 "[ ]"	610	FORMING	RECT: IRREGULAR 0.162X0.750 RIGHT
787	CUTTING	DD: 0.787 X Ø0.906 "[ ]"	976	CUTTING	RECT: IRREGULAR 0.307X2.820
875	CUTTING	DD: 0.875 X Ø1.000 "[ ]"	240	CUTTING	SD: 0.226 X Ø0.240
419	CUTTING	DD: 1.122 X Ø1.362 => 28.5mm X 34.6mm	235	CUTTING	SD: 0.235 X Ø0.250
189	CUTTING	STAR Punch: 0.320"X0.732" "<=>=[ ]=>"	380	CUTTING	SD: 0.346 X Ø0.380
135	FORMING	SYMBOL: ARROW "<=>=" 0.5X0.225 [↓ TOP DOWN]	505	CUTTING	SD: 0.465 X Ø0.505
994	FORMING	SYMBOL: GROUND Ø0.500 [↑ BOTTOM UP]	473	CUTTING	SD: 0.473 X Ø0.505
420	FORMING	SYMBOL: GROUND Ø0.500 [↓ TOP DOWN]	525	CUTTING	SD: 0.488 X Ø0.525
421	FORMING	SYMBOL: LOCK Ø0.290 [↓ TOP DOWN]	570	CUTTING	SD: 0.570 X Ø0.610
422	FORMING	SYMBOL: UNLOCK Ø0.290 [↓ TOP DOWN]	001	CUTTING	SD: 0.593 X Ø0.625
912	FORMING	SYMBOL: 0.250" CORNER STAMP "[ ]" [↓ TOP DOWN]	701	CUTTING	SD: 1.455 X Ø1.510
913	FORMING	SYMBOL: 0.250" LINE "-" [↑ BOTTOM UP]	909	CUTTING	TRIANGLE: 0.480X0.480X0.600 @ 30°,30°,60° R.025
916	FORMING	TOOTH SHAPE: 0.430"X0.495" "[ ]"	999	CUTTING	TRIANGLE: 0.537X0.537X0.690 @ 30°,30°,60°
750	FORMING	TRAP: 0.250 X 0.750 @ 45° "[ ]"	1009	CUTTING	TRIANGLE: 1.448"X1.408"X1.245" @ 51.7°,62.5°,65.8°



Number	Type	Description	Number	Type	Description
<a href="#">009</a>	<a href="#">FORMING</a>	<a href="#">ROLLER DEBURR</a>	<a href="#">103</a>	<a href="#">CUTTING</a>	<a href="#">R2.820 CRESCENT</a>
012	CUTTING	HEXAGON:0.250	1159	FORMING	DIMPLE 0.150
<a href="#">013</a>	<a href="#">FORMING</a>	<a href="#">FORM DOWN OB 0.200X1.910</a>	140	FORMING	DIMPLE .37 FORM UP
<a href="#">014</a>	<a href="#">FORMING</a>	<a href="#">ID.317XOD.483XH.080 DIMPL UP</a>	2058	FORMING	ID.42XOD1.02XH.244 DIMPLE UP
<a href="#">018</a>	<a href="#">CUTTING</a>	<a href="#">0.25" CHAMBER SQ CLUSTER .125" SPACING</a>	313	FORMING	WELD STUD MARKER UP
<a href="#">021</a>	<a href="#">CUTTING</a>	<a href="#">BANANA:IRO.618 OR0.835</a>	<a href="#">375</a>	<a href="#">CUTTING</a>	<a href="#">RAD: R0.375 R0.625 CRESCENT</a>
<a href="#">022</a>	<a href="#">CUTTING</a>	<a href="#">BANANA:IRO.953 OR1.169</a>	<a href="#">425</a>	<a href="#">CUTTING</a>	<a href="#">RAD:R0.394(10MM) 4-WAY</a>
<a href="#">027</a>	<a href="#">CUTTING</a>	<a href="#">CB-9</a>	<a href="#">433</a>	<a href="#">CUTTING</a>	<a href="#">RAD:R0330 4-WAY</a>
<a href="#">028</a>	<a href="#">CUTTING</a>	<a href="#">AH-10</a>	<a href="#">611</a>	<a href="#">CUTTING</a>	<a href="#">RECTANGLE WITH NOTCH,DT60-009 RIGHT</a>
<a href="#">029</a>	<a href="#">CUTTING</a>	<a href="#">HDMI CUTOUT</a>	<a href="#">613</a>	<a href="#">CUTTING</a>	<a href="#">.791 RAD SQUAREKEY SLOT</a>
<a href="#">033</a>	<a href="#">FORMING</a>	<a href="#">LOUVRE CONTINUOUS L2.360</a>	780	FORMING	CSK DOWN
<a href="#">034</a>	<a href="#">FORMING</a>	<a href="#">OFFSET TAB UP L.419 W.230 H.200</a>	<a href="#">869</a>	<a href="#">CUTTING</a>	<a href="#">CF-TB-CB</a>
<a href="#">035</a>	<a href="#">CUTTING</a>	<a href="#">CLUSTER ; 4HITS-DIA 0.250, 0.787 SPACING</a>	<a href="#">870</a>	<a href="#">CUTTING</a>	<a href="#">CF-TB-CCP</a>
<a href="#">038</a>	<a href="#">CUTTING</a>	<a href="#">ELECTRICAL CUTOUT</a>	<a href="#">907</a>	<a href="#">FORMING</a>	<a href="#">KO DOUBLE 1.094/1.375 UP</a>
<a href="#">039</a>	<a href="#">FORMING</a>	<a href="#">ID 1.031XOD2.065XH0.3 DIMPL DOWN</a>	<a href="#">975</a>	<a href="#">FORMING</a>	<a href="#">KO SINGLE 0.500</a>
<a href="#">042</a>	<a href="#">FORMING</a>	<a href="#">KO SINGLE 1.375 DOWN</a>	977	CUTTING	AIM 512-020-102
<a href="#">044</a>	<a href="#">FORMING</a>	<a href="#">KO SINGLE 1.734 DOWN</a>	<a href="#">997</a>	<a href="#">FORMING</a>	<a href="#">0.550" LINE DOWN</a>
<a href="#">045</a>	<a href="#">FORMING</a>	<a href="#">OFFSET H0.125"XW0.830" DOWN</a>	049	CUTTING	URETHANE REC 0.125 X 2.000
<a href="#">046</a>	<a href="#">CUTTING</a>	<a href="#">RAD: R0.045 4-WAY</a>	<a href="#">003</a>	<a href="#">FORMING</a>	<a href="#">8-320EXTRUSION UP</a>
50	CUTTING	URETHANE REC : 0.187 X 1.000	<a href="#">004</a>	<a href="#">FORMING</a>	<a href="#">10-32 EXTRUSION UP</a>
<a href="#">40</a>	<a href="#">FORMING</a>	<a href="#">DIMPL ID.700XOD1.00XH.170 UP</a>	<a href="#">010</a>	<a href="#">FORMING</a>	<a href="#">RAD SQ 1.120" DIMOL DOWN .03" DEEP</a>
<a href="#">047</a>	<a href="#">CUTTING</a>	<a href="#">RAD: R0.090 4-WAY</a>	<a href="#">020</a>	<a href="#">CUTTING</a>	<a href="#">BANANA: IR1.287 OR 1.504</a>
<a href="#">048</a>	<a href="#">CUTTING</a>	<a href="#">CLUSTER ; 4HITS-DIA 0.313, 0.750 SPACING</a>	<a href="#">030</a>	<a href="#">FORMING</a>	<a href="#">0.300" FLANGE</a>
<a href="#">032</a>	<a href="#">CUTTING</a>	<a href="#">MILLSON PUNCH</a>			